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### **Core Criteria Guidelines for Hydraulic Cylinder Cores**

**Core criteria for Hydraulic Cylinders returned to CIS on an exchange basis, are subjected to the following criteria to be considered for full or partial core credit. (Note: The following lists are not exhaustive, and Seller reserves the right to declare an Exchange Core unacceptable for other reasons, not listed.)**

**To be refunded Full Core Credit, the returned hydraulic cylinders core must comply with the following conditions:**

- Acceptable part number. The returned hydraulic cylinder core must be the same group number as the hydraulic cylinders that was provided.
- The returned hydraulic cylinders core must be fully assembled and complete. Should the hydraulic cylinders show signs that salvageable parts were removed, and non-salvageable parts were installed in their place, the hydraulic cylinders will be rejected and will not qualify for any core credit. The same policy applies to hydraulic cylinders that appear to have been salvaged and/or assembled from scrap components.
- The returned hydraulic cylinders core must be a non-failed unit.
- The returned hydraulic cylinders core must be returned on the metal stand that was provided. Cores not returned on the metal stand may result in a \$1500.00 USD penalty. Improper shipment of hydraulic cylinders core may result in additional reductions in core credit issued.
- The returned hydraulic cylinder tube / barrel cannot show visible signs of being cracked, broken, or welded.
- The returned hydraulic cylinders core must not show signs of non-operational damage such as excessive rust, corrosion, mishandling, torch marks, water damage or fire damage.
- The returned hydraulic cylinder barrel eye must not show visible signs of being cracked or broken.
- The cylinder rod must not be visibly bent.

**Should the returned hydraulic cylinders core not qualify for full core credit, it may qualify for Partial core Credit, if it meets the following conditions:**

- If the returned hydraulic cylinders core reveals repairable internal damage, such as ruptured barrel.
- If the returned hydraulic cylinders core shows signs of non-operational damage (mishandling, excessive rust, corrosion, or pitting) that is not excessive and/or does not impede the ability to rebuild the returned hydraulic cylinders core.
- The cylinder rod is broken, cracked or visibly damaged.

**If the returned hydraulic cylinders core reveals any of the following conditions, No Core credit will be issued:**

- The returned hydraulic cylinders core is an unacceptable part number.
- The returned hydraulic cylinders core shows signs of Water or Fire damage.

- The returned hydraulic cylinders core is disassembled or not complete.
- The returned hydraulic cylinders core shows signs of an unsuccessful attempt to salvage.

**IMPORTANT : Please note that the customer is responsible for the following criteria when preparing the hydraulic cylinders core for shipment:**

- All oil and fluids must be drained prior to shipment. A purge certificate must be attached to the hydraulic cylinders core.
- The hydraulic cylinders core must be securely fastened to the metal shipping stand.
- The hydraulic cylinders core must be properly covered/wrapped as to prevent any damage during shipment.

**BUYER'S FAILURE TO DELIVER AN ACCEPTABLE CORE WILL RESULT IN BUYER'S FORFEITURE OF ANY CLAIM TO THE CORE DEPOSIT.**